



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

15 hrs
D3913-041
Job Sheet 167836



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/11/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Large Fab2		<i>CP 18-01-25</i>
100	Large Fab	1 pcs		12/9/17	0.00	10.00	Large Fab 1		<i>CP 18-01-25</i>
110	QC	1 pcs		12/9/17	0.00	0.00	QC9		<i>CP</i>
120	QC	1 pcs		12/9/17	0.00	0.00	QC5		<i>CP</i>
125	HandFinish	1 pcs		12/9/17	0.00	0.29	HandFinish2		<i>BP 18-01-31</i>
130	Powdercoat	1 pcs		12/9/17	0.00	0.93	Powdercoat2		<i>BP 18-01-31</i>
140	QC	1 pcs		12/9/17	0.00	0.00	QC3		<i>HL 18-1-31</i>
150	HandFinish	1 pcs		12/11/17	0.00	0.50	HandFinish4		<i>CP 18-1-31</i>
160	QC	1 pcs		12/11/17	0.00	0.00	QC5		<i>CP 18-1-31</i>
170	Packaging	1 pcs		12/11/17	0.00	0.00	Packaging3		<i>CP 18-1-31</i>
180	QC21-SA	1 Ea		12/11/17	0.00	0.00	QC21		<i>CP 18-1-31</i>

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

JAN 31 2016

M 138467. START: 10:00 O.V. T: 375° FINISH: 10:15.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 3033599	2	111	0	0
	D3913-1 5018470	1	13	0	0
	D3913-15 5014390	1	9	0	0
	D3913-3 5018474	1	16	0	0
	D3913-7 5009710	2	8	0	0
	D3913-9 5030824	1	7	0	0
	D3916-041 5032781	2	8	0	0
	D3916-5 5026217	3	17	0	0
	5034748-D4016-1 5018470	3	10	0	0
	D4017-7 5012929	3	52	0	0
	D4017-9 5009723	2	8	0	0
	D4020-11 5016763	2	18	0	0
	D4021-1 5010955	3	24	0	0
	D4034-041 5030318	1	6	0	0
	D4034-043 5030325	1	0	0	0
	D4672-1 5005856	2	52	0	0
	5034149-M304EX0.75-16F 5018470	33	603	0	0
	AN3-10A 5030325	6	252	0	0
150-HandFinish					

000660



D2931	F 864435-1	2	236	0	0
D4021-5	5021387	2	18	0	0
MS20600-AD4W3	5019431	2	313	0	0
MS21042L3	5037201	6	1,427	0	0
NAS1149F0332P	502663	12	2,922	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 10:55 AM dart.poulin.mario



S036442



Long Basket Base Assembly, 350

PART NO: D3913-041

Original Serial #: S036442

Revision:

Operation:

Change No:

Start up Operation 01/29/18

Job No: 167836

Master Unit 000182



Job No 167836

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